

# BSPP (Modified) Parallel Pipe Thread Gages

SIZE	WORK PLUGS "G"				SET PLUGS "G" - CLASS "B"				RINGS- CLASS "B"	
	GO or NOGO	HANDLE		DOUBLE END	GO or NOGO	HANDLE		DOUBLE END	GO or NOGO	SET
		NO.	PRICE			NO.	PRICE			
1/16-28	131.00	1	13.00	275.00	180.00	1	13.00	373.00	337.00	674.00
1/8-28	145.00	2	13.00	303.00	180.00	2	13.00	373.00	363.00	726.00
1/4-19	131.00	3	13.00	275.00	180.00	3	13.00	373.00	369.00	738.00
3/8-19	155.00	3	13.00	323.00	218.00	3	13.00	449.00	372.00	744.00
1/2-14	146.00	4	13.00	305.00	209.00	4	13.00	431.00	363.00	726.00
3/4-14	146.00	4	13.00	305.00	246.00	4	13.00	505.00	372.00	744.00
1"-11	173.00	5	14.00	360.00	305.00	5	14.00	624.00	401.00	802.00
1 1/4-11	213.00	5 1/2	20.00	446.00	343.00	5 1/2	20.00	706.00	472.00	944.00
1 1/2-11	239.00	5 1/2	20.00	498.00	361.00	5 1/2	20.00	742.00	519.00	1038.00
2"-11	274.00	6	20.00	568.00	415.00	6	20.00	850.00	583.00	1166.00
2 1/2-11	326.00	7	24.00	700.00*	470.00	7	24.00	988.00*	690.00	1380.00
3"-11	412.00	7	24.00	872.00*	581.00	7	24.00	1162.00*	861.00	1722.00



\* 2 Handles

**Note:**

- 55° Whitworth thread form, modified with truncated crest and cleared root, for the inspection of product threads to ISO228-1 or BS2779.
- G (internal and external straight).
- There are two classes of external threads: "A" (close fit) and "B" (free fit). Class "B" is used unless Class "A" is specified. Call for Class "A" ring and set plug gage pricing.

For TiN coated thread work plugs – call Swanson.

# BSPT (Modified) Taper Pipe Thread Gages

SIZE	WORK PLUGS "Rc" or "Rp" - SYSTEM "A"				RINGS "R" SYSTEM "A"
	WORK PLUG ONLY	HANDLE		WORK PLUG WITH HANDLE	
		NO.	PRICE		
1/16-28	237.00	1	13.00	250.00	CALL FACTORY
1/8-28	258.00	2	13.00	271.00	
1/4-19	237.00	3	13.00	250.00	
3/8-19	273.00	3	13.00	286.00	
1/2-14	259.00	4	13.00	272.00	
3/4-14	259.00	4	13.00	272.00	
1"-11	300.00	5	14.00	314.00	
1 1/4-11	360.00	5	14.00	374.00	
1 1/2-11	399.00	5	14.00	413.00	
2"-11	451.00	5	14.00	465.00	
2 1/2-11	529.00	6	20.00	549.00	
3"-11	658.00	6	20.00	678.00	



**Note:**

- 55° Whitworth thread form, modified with truncated crest and cleared root, to BS21. For the inspection of product threads to BS21, BS EN10226-1, and ISO7-1.
- Rc (internal taper), Rp (internal straight) and R (external taper).
- Call for system "B" gage pricing.
- Plug gages have one step at basic gage plane.

For TiN coated thread work plugs – call Swanson.